



City of Conway - Mayor's Office
1201 Oak Street
Conway, Arkansas 72032
www.cityofconway.org



Invitation and Bid – 2010-08

INVITATION

TO THE VENDOR ADDRESSED:

Bidders are invited to furnish the items listed herein in accordance with the terms and conditions attached. Sealed bids must be in Office of the Mayor no later than 10 am, Thursday, December 3rd, 2009 at which time all bids will be opened and read in the Downstairs Conference Room in City Hall.

Successful bidders will receive purchase order, if necessary within 30 days after the City Council approval.

Unsigned bids will be rejected.

**2010 ANNUAL BID SPECIFICATIONS
FOR
Conway Police Department**

NO SUBSTITUTIONS

2010 Clothing/Uniforms

ELBECO TEX-TROP TROUSER, MALE STYLE E314

Specification 1

- Fabric:** To insure permanent moisture control, superior breath ability, soil resistance, easy care, wrinkle resistance, color matching, and color retention, the fabric is to be 11.5 to 12 ounce per linear yard, gabardine weave with mechanical stretch, 100% textured polyester with NANO-DRY technology by Burlington-Raeford. Color: Dark navy blue.
- Style:** Shall be made on a uniform pattern, having a plain front with quarter top front pockets, 7/8" belt loops and two back pockets. Elbeco Tex-Trop brand or pre-approved equal only.
- Pockets:** The front pocket opening will be a minimum 6½" and be 6" deep from the bottom of the opening. Pockets shall be stitched, turned, and restitched. The inside front pocket facing shall be a separate piece of self material finishing no less than 1¼" wide. The back pockets will have a minimum opening of 5½" and be 6" deep. They shall be made with a Reese PW automatic machine and finished on the outside with an exposed top and

bottom cord. The left pocket shall have a tab to button. The front pockets shall each have a straight bar tack and each back pocket shall be bar tacked with a triangular barrack.

Pocketing: All pocketing shall be black 65% Polyester/35% Cotton with a minimum thread count of 70 x 48, weight is 4.3oz. /sq. yd.

Waistband: Must be of Comfort Stretch 2000 construction for superior comfort and performance. The curtain, attached with a rocap machine, shall be made of black, bias-cut, cotton blended twill and shall have two continuous parallel 3/16" wide silicone bands for shirt retention. The inside of the waistband shall be made from a stretch, breathable non-woven material for support. A 3/4" strip of a similar breathable stretch material shall be sewn into the waistband along the top for non-roll edge control. The finished waistband shall be 2" wide and shall be closed with a crush-proof hook and eye, the eye being bar tacked for stability. The finished waistband shall be set on and shall be stitched below the lower edge through the outer fabric and the waistband curtain. No alternative waistband will be acceptable.

Inner Fly/Crotch:

The right fly and front crotch linings shall be the same fabric and color as the waistband curtain. There shall be a non-woven interlining sewn to the fly to give additional stability and strength to the fly. The right fly lining shall be sewn to the left fly below the zipper and continue centered on the join seam across the inseam and end 1" onto the back seam. A separate French fly made of the outer fabric shall be sewn to the inside right fly.

There shall be a triple strength crotch reinforcement to prevent seam failure in the crotch and inseam area. The crotch shall be secured with two rows of stitching. One row is to be on the inside of the trouser, and then turned and an additional row to be sewn on the outside of trouser.

Zipper: The trousers shall be closed with a brass memory lock zipper and have a brass bottom stop at the base of the zipper chain. A straight barrack shall be sewn through from the outside of the garment to the inside at the bottom of the fly. It shall be sewn through the zipper tape, the right and left fly and the right fly lining. The right and left fly shall be joined by an additional barrack located below the bottom zipper stop on the inside of the trouser.

Belt Loops: There should be a minimum of 5 lined belt loops on waist sizes 28, 29, 30, and a minimum of 7 lined loops on all sizes over 30. Each loop is to be 7/8" wide of double thickness, with stitching on the face side 3/8" from each edge. Except for the back loop which shall be tacked on, all loops shall be sewn into the bottom of the waistband and into the rocap. They shall accommodate a 1 1/4" belt.

Creasing: The front and back crease in the trouser legs must incorporate a permanent modified silicone crease produced by the Creaset™ System.

Seaming: The entire trouser is to be seamed with Polyester core or 100% Polyester spun thread. The seat seam shall be stitched with a tandem needle seat seaming machine.

Labels: The trouser shall have a sewn-in label giving care instructions and an outside waistband label which shall be marked with lot number, size, fiber content, and cut number. A permanent size label shall be sewn inside on the hip pocket.

Finishing & Pressing:

All loose threads shall be removed. Trousers must be pressed completely and properly with side seam, inseam, and seat seam pressed open. There must be a Jetclip attached to the top fly of the finished trouser.

ELBECO TEKTWILL CARGO POCKET TROUSER, MALE STYLE E614

Specification 2

Fabric: Elbeco TekTwill™ (Galey and Lord style #1906), 65% Fortrel Polyester/35% vat dyed Combed Cotton two ply twill weave, weighing 7 oz. per square yard with 6-8% engineered filling stretch. Minimum construction: 92 warp x 56 filling yarns per square inch. Comfort-Touch finishing to be incorporated for increased comfort and hand of fabric. Must be treated at the fiber level with NANOTex™ "Resists Spills" technology (Nano Pel) for permanent superior fluid resistance, fabric appearance and durability, while maintaining original fabric breath ability. Color: Midnight navy.

Style: Shall be made on a uniform pattern, having a plain front with quarter top front pockets, two back pockets and two double entry cargo pockets positioned on each leg out seam.

Pockets:

Front/Back: The front pocket opening will be a minimum 6½" and be 6" deep from the bottom of the opening. Pockets shall be stitched, turned, and restitched. The inside front pocket facing shall be a separate piece of self material finishing no less than 1-1/4" wide. The back pockets will have a minimum opening of 5½" and be 6" deep. They shall be made with a Reese PW automatic machine and finished on the outside with an exposed top and bottom cord. The left pocket shall have a tab and button. The front pockets shall each have a straight barrack and each back pocket shall be bar tacked with a triangular barrack.

Side: There shall be two double entry side pockets sewn to each outside leg seam so that the pocket flap is centered 10½" inches below the bottom of the waistband. The pocket shall be constructed of shell fabric with the top edge bound with a 100% polyester black binding. The pocket shall measure 7" in width and 8½" in length and feature an inverted center pleat measuring one inch in width.

The pocket flap shall be made of two plies of shell fabric and one ply of interlining. The top edge of the flap shall be sewn across the top of the outer pocket with its sides secured to the pocket with two soft Velcro strips sewn to the inner ply of flap and corresponding hard Velcro strips sewn to the outside of pocket. There shall be a zipper sewn behind the inner pocket and to the trouser leg, positioned one inch below the top of the flap to create a concealed pocket.

Inner Fly/Crotch:

The right fly and front crotch linings shall be the same fabric and color as the waistband curtain. There shall be a non-woven interlining sewn to the fly to give additional stability and strength to the fly. The right fly lining shall be sewn to the left fly below the zipper and continue centered on the join seam across the inseam and end 1 inch onto the back seam. A separate French fly made of the outer fabric shall be sewn to the inside right fly.

There shall be a triple strength crotch reinforcement to prevent seam failure in the crotch and inseam area. The crotch shall be secured with two rows of stitching. One row is to be on the inside of the trouser, then turned and an additional row to be sewn on the outside of trouser

Waistband:

Must be of Comfort Stretch 2000 construction for superior comfort and performance. The curtain, attached with a rocap machine, shall be made of black, bias-cut, cotton blended twill and shall have two continuous parallel 3/16" wide silicone bands for shirt retention. The inside of the waistband shall be made from a stretch, breathable non-woven material for support. A 3/4" strip of a similar breathable stretch material shall be sewn into the waistband along the top for non-roll edge control. The finished waistband shall be 2" wide and shall be closed with a crush-proof hook and eye, the eye being bar tacked for stability. The finished waistband shall be set on and shall be stitched below the lower edge through the outer fabric and the waistband curtain. No alternative waistband will be acceptable.

Belt Loops:

There should be a minimum of 5 lined belt loops on waist sizes 28, 29, 30 and a minimum of 7 lined loops on all sizes over 30. Each loop is to be 7/8" wide of double thickness, with stitching on a face side 3/8" from each edge. Except for the back loop which shall be tacked on, all loops shall be sewn into the bottom of the waistband and into the rocap. They shall accommodate a 1 1/4" belt.

Zippers:

The trousers shall be closed with a brass zipper and have a brass bottom stop at the base of the zipper chain. A straight barrack shall be sewn through the outside of the garment to the inside at the bottom of the fly. It shall be sewn through the zipper tape, the right and left fly and the right fly lining. The right and left fly shall be joined by an additional barrack located below the bottom zipper stop on the inside of the trouser. Additional zippers shall be sewn behind each side pocket flap per specification.

Creasing:

The front and back crease in both trouser legs must be applied via a pneumatically controlled application of UltraCrease™ silicone sealant, specially formulated for technologically enhanced fabrics, so as to give permanency to the creases for the life of the garment.

Seaming:

The entire trouser is to be seamed with Polyester core or 100% Polyester spun thread. The seat seam shall be stitched with a tandem needle seat seaming machine.

Labels:

There shall be a TekTwill woven label sewn-in the left hip pocket bag. A woven size label shall be sewn next to the main label, with a care and content label sewn below that label. An outside waistband label shall be marked with lot number, size, fiber content, cut number and UPC Identification.

Finishing &

Pressing: All loose threads shall be removed. Trousers must be pressed completely and properly with side seam, inseam, and seat seam pressed open. There must be a Jetclip attached to the top fly of the finished trouser.

ELBECO TEKTWILL CARGO POCKET WALKING SHORTS, MALE STYLE E714

Specification 3

Fabric: Elbeco TekTwill™ (Galey and Lord style #1906), 65% Fortrel Polyester/35% vat dyed Combed Cotton two ply twill weave, weighing 7 oz. per square yard with 6-8% engineered filling stretch. Minimum construction: 92 warp x 56 filling yarns per square inch. Comfort-Touch finishing to be incorporated for increased comfort and hand of fabric. Must be treated at the fiber level with NANOTex™ “Resists Spills” technology (Nano Pel) for permanent superior fluid resistance, fabric appearance and durability, while maintaining original fabric breath ability. Color: Midnight navy.

Style: Shall be made on a uniform short pattern, having a plain front with quarter top front pockets, two back pockets and two double entry cargo pockets positioned on each leg out seam.

Pockets:

Front/Back: The front pocket opening will be a minimum 6½" and be 6" deep from the bottom of the opening. Pockets shall be stitched, turned, and restitched. The inside front pocket facing shall be a separate piece of self material finishing no less than 1¼" wide. The back pockets will have a minimum opening of 6" and be 6" deep. They shall be made with a Reese PW automatic machine and finished on the outside with an exposed top and bottom cord. The left pocket shall have a tab and button. The front pockets shall each have a straight barrack and each back pocket shall be bar tacked with a triangular barrack.

Side:

There shall be two double entry side pockets sewn to each outside leg seam so that the pocket flap is centered 9" below the bottom of the waistband. The pocket shall be constructed of shell fabric with the top edge bound with a 100% polyester black binding. The pocket shall measure 7" in width and 7½" in length and feature an inverted center pleat measuring one inch in width.

The pocket flap shall be made of two plies of shell fabric and one ply of interlining. The top edge of the flap shall be sewn across the top of the outer pocket with its sides secured to the pocket with two soft Velcro strips sewn to the inner ply of flap and corresponding hard Velcro strips sewn to the outside of pocket. There shall be a zipper sewn behind the inner pocket and to the short leg, positioned one inch below the top of the flap to create a concealed pocket.

Pocketing: All pocketing shall be black 65% Polyester/35% Cotton with a minimum thread count of 70 x 48, weight is 4.3oz. /sq. yd.

Inner Fly/Crotch:

The right fly and front crotch linings shall be the same fabric and color as the waistband curtain. There shall be a non-woven interlining sewn to the fly to give additional stability and strength to the fly. The right fly lining shall be sewn to the left fly below the zipper and continue centered on the join seam across the inseam and end 1 inch onto the back seam. A separate French fly made of the outer fabric shall be sewn to the inside right fly. There shall be a triple strength crotch reinforcement to prevent seam failure in the crotch and inseam area. The crotch shall be secured with two rows of stitching. One row is to be on the inside of the trouser, then turned and an additional row to be sewn on the outside of trouser

Waistband:

Must be of Comfort Stretch 2000 construction for superior comfort and performance. The curtain, attached with a rocap machine, shall be made of black, bias-cut, cotton blended twill and shall have two continuous parallel 3/16" wide silicone bands for shirt retention. The inside of the waistband shall be made from a stretch, breathable non-woven material for support. A 3/4" strip of a similar breathable stretch material shall be sewn into the waistband along the top for non-roll edge control. The finished waistband shall be 2" wide and shall be closed with a crush-proof hook and eye, the eye being bar tacked for stability. The finished waistband shall be set on and shall be stitched below the lower edge through the outer fabric and the waistband curtain. No alternative waistband will be acceptable.

Belt Loops:

There should be a minimum of 5 lined belt loops on waist sizes 28, 29, 30 and a minimum of 7 lined loops on all sizes over 30. Each loop is to be 7/8" wide of double thickness, with stitching on a face side 3/8" from each edge. Except for the back loop, which shall be tacked on, all loops shall be sewn into the bottom of the waistband and into the rocap. They shall accommodate a 1 1/8" belt.

Zippers:

The trousers shall be closed with a brass zipper and have a brass bottom stop at the base of the zipper chain. A straight barrack shall be sewn through the outside of the garment to the inside at the bottom of the fly. It shall be sewn through the zipper tape, the right and left fly and the right fly lining. The right and left fly shall be joined by an additional barrack located below the bottom zipper stop on the inside of the trouser. Additional zippers shall be sewn behind each side pocket flap per specification.

Leg Length:

The inseam shall be 8 1/4" in length. The finished legs shall feature a minimum 2" hem sewn with a blind stitch.

Seaming:

The entire short is to be seamed with Polyester core or 100% Polyester spun thread. The seat seam shall be stitched with a tandem needle seat seaming machine.

Labels:

There shall be a TekTwill woven label sewn-in the left hip pocket bag. A woven size label shall be sewn next to the main label, with a care and content label sewn below that label. An outside waistband label shall be marked with lot number, size, fiber content, cut number and UPC Identification.

Finishing & Pressing:

All loose threads shall be removed. Shorts must be pressed completely and properly with side seam, inseam, and seat seam pressed open. There must be a Jetclip attached to the top fly of the finished shorts.

- Fabric:** To insure permanent moisture control, superior breath ability, soil resistance, easy care, wrinkle resistance, color matching, and color retention, the fabric is to be 11.5 to 12 ounce per linear yard, gabardine weave with mechanical stretch, 100% textured polyester with NANO-DRY technology by Burlington-Raeford. Color: Dark Navy Blue. There must be a Kaumograph on the inner face of fabric to insure NANO-DRY authenticity.
- Style:** Shall be made with the Ladies Choice pattern, featuring a contour waistband with elastic side panels, shortened rise, and reshaped hip and seat. Trousers have a plain front, quarter top front pockets, two back pockets, and $\frac{7}{8}$ " belt loops.
- Pockets:** The front pocket opening will be a minimum 6" and be 5½" deep from the bottom of the opening. They shall be stitched, turned, and restitched. The inside front pocket facing shall be a separate piece of self material finished no less than 1¼" wide. There shall be a non-woven interlining fused to the front pocket facing to give additional stability and strength to the pocket. The back pockets will have a minimum opening of 5½" on sizes 10 and above, and 5" on sizes 8 and below, and be 6" deep. They shall be made with a Reese PW automatic machine and finished on the outside with an exposed top and bottom cord. The left pocket shall have a tab to button. The front pockets shall have straight bar tacks and the back pockets shall be bar tacked with a triangular bar tacking machine.
- Pocketing:** All pocketing shall be black 65% Polyester/35% Cotton with a minimum thread count of 70 x 48, weight is 4.3oz. /sq. yd.
- Waistband:** Must be Ladies Choice construction for superior comfort and performance. The curtain, attached with a rocap machine, shall be made of black, bias-cut, cotton blended twill and shall have two continuous parallel 1/16" wide silicone bands for shirt retention. Inside the waistband shall be two pieces of breathable non-woven stretch canvas for support. Waistband will also be fused for additional support. The finished waistband shall be 2" wide and shall be closed with a crush-proof hook and eye, the eye being bar tacked for stability. There shall be 4" elastic sewn into each side of the waistband for superior fit. The finished waistband shall be set on and shall be stitched below the lower edge through the outer fabric and the waistband curtain. No alternative waistband will be acceptable.
- Zipper:** The trousers shall be closed with a brass memory lock zipper and have a brass bottom stop at the base of the zipper chain. A straight barrack shall be sewn through from the outside of the garment to the inside at the bottom of the fly. It shall be sewn through the zipper tape, the right and left fly and the right fly lining. The right and left fly shall be joined by an additional barrack located below the bottom zipper stop on the inside of the trouser.
- Inside Trim:** The right fly and crotch linings shall be the same fabric and color as the waistband curtain. There should be a non-woven interlining fused to the fly to give additional stability and strength. The right fly lining shall be sewn to the left fly below the zipper.

- Belt Loops:** There should be a minimum of 5 belt loops on waist sizes 12 and down, and a minimum of 7 on all sizes over 14. Each loop is to be lined and $\frac{3}{8}$ " wide with stitching on the face side $\frac{3}{8}$ " from each edge. Except for the back loop, which shall be tacked on, all loops are to be sewn into the rocap at the top and sewn into the bottom of the waistband. They shall accommodate a $1\frac{1}{2}$ " belt.
- Creasing:** The front and back crease in the trouser legs must incorporate a permanent modified silicone crease produce by the Creaset™ System.
- Seaming:** The entire trouser is to be seamed with Polyester core or 100% Polyester spun thread. The seat seam shall be stitched with a tandem needle seaming machine.
- Labels:** The trouser shall have a sewn-in label giving care instructions and an outside waistband label which shall be marked with lot number, size, fiber content and cut number. A permanent size label shall be sewn inside on the hip pocket.
- Finishing and Pressing:**
All loose threads shall be removed. Trousers must be pressed completely and properly with the side seam, inseam, and seat seam pressed open. There must be a Jetclip clip attached to the top fly of the finished trousers.

ELBECO TEKTWILL CARGO POCKET TROUSER, FEMALE STYLE E9614

Specification 5

- Fabric:** Elbeco TekTwill 65% Polyester/35% Cotton two ply vat dyed twill weave, weighing 7 oz. per square yard with 6-8% engineered filling stretch. Minimum construction: 95 warp x 55 filling yarns per square inch. Comfort-Touch finishing to be incorporated for increased comfort and hand of fabric. Must be treated at the fiber level with Nano Fluid Repellency technology for permanent superior fluid resistance, fabric appearance and durability, while maintaining original fabric breath ability. Color: Midnight navy.
- Style:** Shall be made with the Ladies Choice pattern, featuring a contour waistband with elastic side panels, shortened rise, and reshaped hip and seat. Trousers have a plain front with quarter top front pockets, two back pockets and two double entry cargo pockets positioned on each leg out seam.
- Pockets:**
- Front/Back:** The front pocket opening will be a minimum $6\frac{1}{2}$ " and be 6" deep from the bottom of the opening. Pockets shall be stitched, turned, and restitched. The inside front pocket facing shall be a separate piece of self material finishing no less than $1\frac{1}{4}$ " wide. The back pockets will have a minimum opening of $5\frac{1}{2}$ " and be 6" deep. They shall be made with a Reese PW automatic machine and finished on the outside with an exposed top and bottom cord. The left pocket shall have a tab and button. The front pockets shall each have a straight barrack and each back pocket shall be bar tacked with a triangular barrack.
- Side:** There shall be two double entry side pockets sewn to each outside leg seam so that the pocket flap is centered $10\frac{1}{2}$ " below the bottom of the waistband. The pocket shall be constructed of shall fabric with the top edge bound with a 100% polyester black binding.

The pocket shall measure 7" in width and 8½" in length and feature an inverted center pleat measuring one inch in width.

The pocket flap shall be made of two plies of shall fabric and one ply of interlining. The top edge of the flap shall be sewn across the top of the outer pocket with its sides secured to the pocket with two soft Velcro strips sewn to the inner ply of flap and corresponding hard Velcro strips sewn to the outside of pocket. There shall be a zipper sewn behind the inner pocket and to the trouser leg, positioned one inch below the top of the flap to create a concealed pocket.

- Pocketing:** All pocketing shall be black 65% polyester/35% cotton with a minimum thread Count to 68 X 54, the weight shall be 2.60 yards/lb.
- Inside Trim:** The right fly and double plied crotch linings shall be the same fabric and color as the waistband curtain. There shall be a non-woven interlining sewn to the fly to give additional stability and strength to the fly. The right fly lining shall be sewn to the left fly below the zipper. The crotch lining shall be surged to each front.
- Waistband:** Must be Ladies Choice construction for superior comfort and performance. The curtain, attached with a rocap machine, shall be made of black, bias-cut, cotton blended twill and shall have two continuous parallel 1/16" wide silicone bands for shirt retention. Inside the waistband shall be two pieces of breathable non-woven stretch canvas for support. Waistband will also be fused for additional support. The finished waistband shall be 2" wide and shall be closed with a crush-proof hook and eye, the eye being bar tacked for stability. There shall be 4" elastic sewn into each side of the waistband for superior fit. The finished waistband shall be set on and shall be stitched below the lower edge through the outer fabric and the waistband curtain. No alternative waistband will be acceptable.
- Belt Loops:** There should be a minimum of 5 lined belt loops on sizes 8 and under and a minimum of 7 lined loops on all sizes 10 and over. Each loop is to be ¾" wide of double thickness, with stitching on a face side ⅜" from each edge. Except for the back loop, which shall be tacked on, all loops shall be sewn into the bottom of the waistband and into the rocap. They shall accommodate a 1½" belt.
- Zippers:** The trousers shall be closed with a brass zipper and have a brass bottom stop at the base of the zipper chain. A straight barrack shall be sewn through the outside of the garment to the inside at the bottom of the fly. It shall be sewn through the zipper tape, the right and left fly and the right fly lining. The right and left fly shall be joined by an additional barrack located below the bottom zipper stop on the inside of the trouser. Additional zippers shall be sewn behind each side pocket flap per specification.
- Creasing:** The front and back crease in both trouser legs must be applied via a pneumatically controlled application of Creaset™ silicone sealant, specially formulated for technologically enhanced fabrics, so as to give permanency to the creases for the life of the garment.
- Seaming:** The entire trouser is to be seamed with Polyester core or 100% Polyester spun thread. The seat seam shall be stitched with a tandem needle seat seaming machine.

Labels: There shall be a TekTwill woven label sewn-in the left hip pocket bag. A woven size label shall be sewn next to the main label, with a care and content label sewn below that label. An outside waistband label shall be marked with lot number, size, fiber content, cut number and UPC Identification.

Finishing & Pressing: All loose threads shall be removed. Trousers must be pressed completely and properly with side seam, inseam, and seat seam pressed open. There must be a Jetclip attached to the top fly of the finished trouser.

ELBECO TEKTWILL CARGO POCKET WALKING SHORTS, FEMALE STYLE E9714

Specification 6

Fabric: Elbeco TekTwill™ (Galey and Lord style #1906), 65% Fortrel Polyester/35% vat dyed Combed Cotton two ply twill weave, weighing 7 oz. per square yard with 6-8% engineered filling stretch. Minimum construction: 92 warp x 56 filling yarns per square inch. Comfort-Touch finishing to be incorporated for increased comfort and hand of fabric. Must be treated at the fiber level with NANOtex™ “Resists Spills” technology (Nano Pel) for permanent superior fluid resistance, fabric appearance and durability, while maintaining original fabric breath ability. Color: Midnight Navy.

Style: Shall be made on a uniform short pattern, having a plain front with quarter top front pockets, two back pockets and two double entry cargo pockets positioned on each leg out seam.

Pockets:
Front/Back: The front pocket opening will be a minimum 6½" and be 6" deep from the bottom of the opening. Pockets shall be stitched, turned, and restitched. The inside front pocket facing shall be a separate piece of self material finishing no less than 1¼" wide. The back pockets will have a minimum opening of 5½" and be 6" deep. They shall be made with a Reese PW automatic machine and finished on the outside with an exposed top and bottom cord. The left pocket shall have a tab and button. The front pockets shall each have a straight barrack and each back pocket shall be bar tacked with a triangular bar tacking machine.

Side: There shall be two double entry side pockets sewn to each outside leg seam so that the pocket flap is centered 8 inches below the bottom of the waistband. The pocket shall be constructed of shell fabric with the top edge bound with a 100% polyester black binding. The pocket shall measure 7" in width and 7½" in length and feature an inverted center pleat measuring one inch in width.

The pocket flap shall be made of two plies of shell fabric and one ply of interlining. The top edge of the flap shall be sewn across the top of the outer pocket with its sides secured to the pocket with two soft Velcro strips sewn to the inner ply of flap and corresponding hard Velcro strips sewn to the outside of pocket. There shall be a zipper sewn behind the inner pocket and to the short leg, positioned one inch below the top of the flap to create a concealed pocket.

Pocketing: All pocketing shall be black 65% polyester/35% cotton with a minimum thread. Count of 68 X 54, the weight shall be 2.60 yards/lb.

- Inside Trim:** The right fly and double plied crotch linings shall be the same fabric and color as the waistband curtain. There shall be a non-woven interlining fused to the fly to give additional stability and strength to the fly. The right fly lining shall be sewn to the left fly below the zipper. The crotch lining shall be surged to each front. A French fly piece shall extend out from the right fly piece.
- Waistband:** Must be of Comfort Stretch 2000 construction for superior comfort and performance. The curtain, attached with a rocap machine, shall be made of black, bias-cut, cotton blended twill and shall have two continuous parallel 3/16" wide silicone bands for shirt retention. The inside of the waistband shall be made from a stretch, breathable non-woven material for support. A 3/4" strip of a similar breathable stretch material shall be sewn into the waistband along the top for non-roll edge control. The finished waistband shall be 2" wide and shall be closed with a crush-proof hook and eye, the eye being bar tacked for stability. The finished waistband shall be set on and shall be stitched below the lower edge through the outer fabric and the waistband curtain. No alternative waistband will be acceptable.
- Belt Loops:** There should be a minimum of 5 lined belt loops on sizes 8 and under a minimum of 7 lined loops on all sizes over 8. Each loop is to be 7/8" wide of double thickness, with stitching on a face side 3/8" from each edge. Except for the back loop, which shall be tacked on, all loops shall be sewn into the bottom of the waistband and into the rocap. They shall accommodate a 1 1/2" belt.
- Zippers:** There shall be a brass zipper with a brass bottom stop at the base of the zipper chain. The trousers shall be closed with a zipper with a straight barrack to be sewn through the outside of the garment to the inside at the bottom of the fly. It shall be sewn through the zipper tape, the right and left fly and the right fly lining. The right and left fly shall be joined by an additional barrack located below the bottom zipper stop on the inside of the trouser. Additional zippers shall be sewn behind each side pocket flap per specification.
- Leg Length:** The inseam shall be graded with an out seam measurement of 18". The finished legs shall feature a minimum 2" hem sewn with a blind stitch.
- Seaming:** The entire short is to be seamed with Polyester core or 100% Polyester spun thread. The seat seam shall be stitched with a tandem needle seat seaming machine.
- Labels:** There shall be a TekTwill woven label sewn-in the left hip pocket bag. A woven size label shall be sewn next to the main label, with a care and content label sewn below that label. An outside waistband label shall be marked with lot number, size, fiber content, cut number and UPC Identification.
- Finishing & Pressing:** All loose threads shall be removed. Shorts must be pressed completely and properly with side seam, inseam, and seat seam pressed open. There must be a Jetclip attached to the top fly of the finished shorts.

- Fabric:** Elbeco TekTwill 65% Polyester/35% Cotton two ply vat dyed twill weave, weighing 7 oz. per square yard with 6-8% engineered filling stretch. Minimum construction: 95 warp x 55 filling yarns per square inch. Comfort-Touch finishing to be incorporated for increased comfort and hand of fabric. Must be treated at the fiber level with Nano Fluid Repellency technology for permanent superior fluid resistance, fabric appearance and durability, while maintaining original fabric breath ability. Color: Midnight navy.
- Creasing:** Pockets and pocket flaps to be die creased to give uniform shape and size.
- Collar:** Convertible collar shall be one piece and to measure 3-1/4" long at points and 1-5/8" wide at back. The collar is to be constructed of two plies of basic material and one ply of Dacron lining.
- The collar shall be made with permanent collar stays. Collar stays shall be of good quality Stalar vinyl, 2-3/4" in length and 3/8" wide and be attached to the bottom ply of the collar.
- Sleeves:** To be straight and whole. The cuffs are to be 2-7/8" in width and to fasten with two button adjustable cuff. There is to be a single stitch 7/16" from top of cuff.
- The continuous sleeve opening shall measure 4-7/8" from top of cuff. The facing for this opening is to be 1-1/4" wide. Button is to be placed on sleeve opening with corresponding buttonhole. The sleeves must be secured to the body of the shirt by means of a merrow stitch with a safety stitch so as to properly strengthen the stitch. The same stitch must be used on the side closing seams as well.
- Front:** The front shall have a facing 3" in width extending from neckline to the bottom of shirt provided by a turnunder of material. The left front shall also have a lined box pleat 1-1/2" wide finished, running full length of the shirt and shall be topstitched 1/4" from both edges. The center front shall contain seven vertical buttonholes placed 3/4" from edge and 3-1/2" apart.
- Back:** There is to be a yoke composed of a double ply of the same material as the basic shirt properly secured for strength. There shall be a top stitch along the entire bottom of outside yoke for additional stability.
- Pockets:** To have two breast pockets with mitred corners to finish 5-5/8" wide and 6" long. The left breast pocket to have a pencil compartment about 1-1/4" wide. Both pockets to have 1-1/2" box stitching top and bottom to prevent spreading.
- Flaps:** To have two scalloped flaps to finish 5-3/4" in length, 2-3/4" in width at center, and 2-1/2" in width at sides. Flaps to be secured to front of shirt with two rows of stitching approximately 1/4" above top of pocket. The left flap to have a pencil opening about 1-1/4" in width. Flaps to be interlined. There will be a non-functional matching button and a buttonhole sewn on the flap.

Flap Closure: The side points of the flaps are to be secured to the pockets by means of Velcro fasteners sewn onto the flaps and sockets.

Shoulder Straps:

The shoulder straps shall be pointed at the end toward the neck of the shirt. The other end shall be sewn in sleeve head seam. The pointed ends shall be fastened with one matching button. The straps shall measure 2" at sleeve and taper to 1-3/8". Straps to be set about 1/2" from the collar. Shoulder straps shall be box stitched to shoulders with row of cross stitching 2" from sleeve head seam.

Permanent Creases:

Shirt to have five permanent military creases, which are to be applied via a pneumatically controlled application of UltraCrease™ silicone sealant, specially formulated for technologically enhanced fabrics, so as to give permanency to the creases for the life of the garment. One crease in each front extending from hem to joining seam. Three vertical creases in back; middle crease on center back line; side back creases spaced equally from center crease.

Interlining: Top center to be lined with Viltec 505. Flaps to be E-Z crease. Cuffs to be 37 durapress. Collar to be Dacron 250.

Labels: TekTwill woven label to be sewn in yoke, with size label sewn next to it. Care and content label to be sewn in bottom hem. Descriptive product hang tag to be attached to front of shirt.

Buttons: All buttons shall be made from Melamine material for durability and must match fabric.

ELBECO TEKTWILL SHORT SLEEVE SHIRT, UNISEX STYLE G964

Specification 8

Style: It is the intention of this department to secure a tailored shirt equal in quality of workmanship and style to the shirt now on display as a sample.

Shirts will be cut on a form-fitting line, and the shape of the pockets and general style will conform to this sample.

Shirts to have permanent military creases using the UltraCrease™ silicone application method developed especially for technologically enhanced fabric treatments. No substitutes will be accepted.

Tailoring: It is imperative that this garment be constructed according to the principles set forth in the specifications. All stitches must be of the proper tension and size so as to avoid puckering after the shirt has been laundered and to give best durable press performance.

All sewing shall be with Dacron core thread to match shirt fabric.

Fabric: Elbeco TekTwill™ (Galey and Lord style #1906), 65% Fortrel Polyester/35% vat dyed Combed Cotton two ply twill weave, weighing 7 oz. per square yard with 6-8% engineered filling stretch. Minimum construction: 92 warp x 56 filling yarns per square inch. Comfort-Touch finishing to be incorporated for increased comfort and hand of fabric. Must be treated at the fiber level with NANOtex™ “Resists Spills” technology (Nano Pel) for permanent superior fluid resistance, fabric appearance and durability, while maintaining original fabric breath ability.

Creasing: Pockets and pocket flaps to be die creased to give uniform shape and size.

Collar: Convertible collar shall be one piece and to measure 3-1/4" long at points and 1-5/8" wide at back. The collar is to be constructed of two plies of basic material and one ply of Dacron lining.

The collar shall be made with permanent collar stays. Collar stays shall be of good quality Stalar vinyl, 2-3/4" in length and 3/8" wide and be attached to the bottom ply of the collar.

The collar is to be single stitched 1/4" from edge. On the edge stitching will be cause for rejection.

Sleeves: Sleeves are to be straight and whole and have a 1" hem. These shall be graded in length so as to finish from the shoulder seam as follows:

<u>Size</u>	<u>Finished Length</u>
14 and 14-1/2	9-1/2"
15, 15-1/2 and 16	10"
16-1/2" through 18-1/2"	10-1/2"
19 and up	11"

The sleeves must be secured to the body of the shirt by means of a merrow stitch with a safety stitch so as to properly strengthen the stitch. The same stitch must be used on the side closing seams as well.

Front: The front shall have a facing 3" in width extending from neckline to the bottom of shirt provided by a turnunder of material. The left front shall also have a lined box pleat 1-1/2" wide finished, running full length of the shirt and shall be topstitched 1/4" from both edges. The center front shall contain seven vertical buttonholes placed 3/4" from edge and 3-1/2" apart.

Back: There is to be a yoke composed of a double ply of the same material as the basic shirt properly secured for strength. There shall be a top stitch along the entire bottom of outside yoke for additional stability.

Pockets: To have two breast pockets with mitred corners to finish 5-5/8" wide and 6" long. The left breast pocket to have a pencil compartment about 1-1/4" wide. Both pockets to have 1-1/2" box stitching top and bottom to prevent spreading.

Flaps: To have two scalloped flaps to finish 5-3/4" in length, 2-3/4" in width at center, and 2-1/2" in width at sides. Flaps to be secured to front of shirt with two rows of stitching approximately 1/4" above top of pocket. The left flap to have a pencil opening about 1-

1/4" in width. Flaps to be interlined. There will be a non-functional matching button and a buttonhole sewn on the flap.

Flap Closure: The side points of the flaps are to be secured to the pockets by means of Velcro fasteners sewn onto the flaps and pockets.

Shoulder Straps:

The shoulder straps shall be pointed at the end toward the neck of the shirt. The other end shall be sewn in sleeve head seam. The pointed ends shall be fastened with one matching button. The straps shall measure 2" at sleeve and taper to 1-3/8". Straps to be set about 1/2" from the collar. Shoulder straps shall be box stitched to shoulders with row of cross stitching 2" from sleeve head seam.

Permanent Creases:

Shirt to have five permanent military creases, which are to be applied via a pneumatically controlled application of UltraCrease™ silicone sealant, specially formulated for technologically enhanced fabrics, so as to give permanency to the creases for the life of the garment. One crease in each front extending from hem to joining seam. Three vertical creases in back; middle crease on center back line; side back creases spaced equally from center crease.

Interlining: Top center to be lined with Viltec 505. Flaps to be E-Z crease. Cuffs to be 37 durapress. Collar to be Dacron 250.

Labels: TekTwill woven label to be sewn in yoke, with size label sewn next to it. Care and content label to be sewn in bottom hem. Descriptive product hang tag to be attached to front of shirt.

Buttons: All buttons shall be made from Melamine material for durability and must match fabric.

ELBECO TEX-TROP LONG SLEEVE SHIRT, FEMALE STYLE Z9314

Specification 9

Style: It is the intention of this department to secure a tailored shirt equal in quality of workmanship and style to the shirt now on display as a sample. Shirts will be cut on a form-fitting line, and the shape of the pockets and general style will conform to this sample. Shirts to have permanent sewn-in military creases.

Tailoring: It is imperative that this garment be constructed according to the principles set forth in the specifications. All stitches must be of the proper tension and size so as to avoid puckering after the shirt has been laundered and to give best durable press performance. All sewing shall be with Dacron core thread to match shirt fabric. The collar and cuffs are to be single stitched 1/4" from edge. The pockets and flaps shall be single stitched on the edge.

Fabric: Fabric to be 100% textured polyester, 5.0–5.5 oz. /square yard tropical weave with mechanical stretch. To insure permanent moisture control and superior breath ability, fabric must be treated at fiber level with Nano moisture wicking technology. Fabric is

soil resistance, easy care and wrinkle resistance, with excellent color matching and color retention.

Creasing: Pockets and pocket flaps to be die creased to give uniform shape and size.

Collar: The shape and style of both leaf and stand shall conform to the TT89 Collar. The points, medium spread, are to be approximately 3" in length. The back of the stand is to measure 1-1/2".

The leaf shall be made of three pieces; two pieces of self cloth and one whole lining, which is to be fused to the top collar.

Collar stays shall be of good quality Stalar vinyl, 2-1/2" in length and 3/8" wide and be attached to the bottom collar. The stand shall fasten with one button. There shall be one horizontal button hole.

Innerstand and inner yoke to be made of matching 65% Dacron Polyester/35% Cotton, 4.2 ounce per square yard, 106 x 58.

Sleeves: To be straight and whole. The cuffs are to be 2-5/8" in width and to fasten with a two button adjustable cuff. There is to be a single stitch 7/16" from top of cuff.

The sleeve opening shall measure 3-7/8" from top of cuff. The top facing for this opening is to be 1-1/4" wide and the bottom facing to finish about 2" wide. Button is to be placed on sleeve opening with corresponding buttonhole.

The sleeves must be secured to the body of the shirt by means of a merrow stitch with a safety stitch so as to properly strengthen the stitch. The same stitch must be used on the side closing seams as well.

Front: The front shall have a center facing 1-1/2" wide extending from the collar stand to bottom of shirt and be made of the same material as shirt fabric with two rows of stitching 7/8" apart.

The center front shall contain six vertical buttonholes placed 3/4" from edge and 3-1/2" apart.

The button stand, 7/8" wide, shall be self-lined and placed on left side extending from collar stand to bottom of shirt. Buttons shall be securely attached to the button stand and shall correspond to the buttonholes on the center facing.

Back: There is to be yoke composed of an outer piece of the same material as the basic shirt, and an inner piece of poplin.

Pockets: To have two breast pockets with mitred corners to finish 5" wide and 5-1/2" long. The left breast pocket to have a pencil compartment about 1-1/4" wide. Both pockets to have 1-1/4" box stitching top and bottom to prevent spreading.

Flaps: To have two scalloped flaps to finish 5-1/4" in length, 2-3/8" in width at center, and 2-1/8" in width at sides. Flaps to be secured to front of shirt with two rows of stitching

approximately 1/4" above top of pocket. The left flap to have a pencil opening about 1-1/4" in width. Flaps to be interlined. There will be a matching button and a buttonhole sewn on the flap.

Flap Closure: The side points of the flaps are to be secured to the pockets by means of Velcro fasteners sewn onto the flaps and pockets.

Badge Tab: To be reinforced on inside of the shirt by means of a strip of material 1-1/2" wide stitched and folded so that no raw edges show. The reinforcement strip is to extend from the flap setting stitch to the joining seam at the front of the yoke. To have two small (horizontal) buttonholes, 1-1/4" apart with the bottom buttonhole 1-1/2" above top of left flap.

Shoulder Straps:

The shoulder straps shall be pointed at the end toward the neck of the shirt. The other end shall be sewn in sleeve head seam. The pointed ends shall be fastened with one matching button. The straps shall measure 2" at sleeve and taper to 1-3/8". Straps to be set about 2" from the collar. Shoulder straps shall be box stitched to shoulders with row of cross stitching 2" from sleeve head seam.

Permanent Creases:

Shirt to have permanent military creases. Creases to be stitched in shirt only, not thru pockets and flaps. One crease in each front extending from hem to joining seam. Three vertical creases in back; middle crease on center back line; side back creases spaced equally from center crease.

Interlining: Flaps to be EZ Crease. Top center to be lined QST interlining. Bands and cuffs to be 37 Durapress.

Labels: Tex-Trop woven label to be sewn in yoke, with size label sewn next to it. Care and content label to be sewn in bottom hem.

Button: All buttons shall be made from high impact melamine and must match fabric.

ELBECO TEX-TROP SHORT SLEEVE SHIRT, FEMALE STYLE Z9814

Specification 10

Fabric: Fabric to be 100% textured polyester, 5.0–5.5 oz. /square yard tropical weave with mechanical stretch. To insure permanent moisture control and superior breath ability, fabric must be treated at fiber level with Nano moisture wicking technology. Fabric is soil resistance, easy care and wrinkle resistance, with excellent color matching and color retention.

Creasing: Pockets and pocket flaps to be die creased to give uniform shape and size.

Collar: Convertible collar shall be one piece and to measure 3-1/8" long at the points and 1-5/8" wide at back. There shall be one horizontal buttonhole.

The collar is to be constructed of two plies of basic material and one ply of D331 top fuse lining. Collar stays shall be of good quality Stalar vinyl, 2-3/4" in length and 3/8" wide and be attached to the bottom collar.

The collar and inner yoke to be lined with matching 65% Dacron Polyester/35% Cotton, 4.2 ounce per square yard, 106 x 58. The collar lining shall be banana shaped.

Sleeves: To be straight and whole with 1" hem. The finish shall be 9" long from shoulder seam. The sleeves must be secured to the body of the shirt by means of a merrow stitch with a safety stitch so as to properly strengthen the stitch. The same stitch must be used on the side closing seams as well.

Front: The fronts shall have a center facing 3" in width extending from neckline to bottom of shirt provided by a turnunder of material. The right front shall also have a lined box pleat 1-1/2" wide finished, running full length of the shirt and shall be topstitched 1/4" from both edges.

The center front shall contain six vertical buttonholes placed 3/4" from edge, first at neck, second 2-1/2" down, balance 3-1/2" apart.

Back: There is to be yoke composed of an outer piece of the same material as the basic shirt, and an inner piece of poplin.

Pockets: To have two breast pockets with mitred corners to finish 5" wide and 5-1/2" long. The left breast pocket to have a pencil compartment about 1-1/4" wide. Both pockets to have 1-1/4" box stitching top and bottom to prevent spreading.

Flaps: To have two scalloped flaps to finish 5-1/4" in length, 2-3/8" in width at center, and 2-1/8" in width at sides. Flaps to be secured to front of shirt with two rows of stitching approximately 1/4" above top of pocket. The left flap to have a pencil opening about 1-1/4" in width. Flaps to be interlined. There will be a matching button and a buttonhole sewn on the flap.

Flap Closure: The side points of the flaps are to be secured to the pockets by means of Velcro fasteners sewn onto the flaps and pockets.

Badge Tab: To be reinforced on inside of the shirt by means of a strip of material 1-1/2" wide stitched and folded so that no raw edges show. The reinforcement strip is to extend from the flap setting stitch to the joining seam at the front of the yoke. To have two small (horizontal) buttonholes, 1-1/4" apart with the bottom buttonhole 1-1/2" above top of left flap.

Shoulder Straps: The shoulder straps shall be pointed at the end toward the neck of the shirt. The other end shall be sewn in sleeve head seam. The pointed ends shall be fastened with one matching button. The straps shall measure 2" at sleeve and taper to 1-3/8". Straps to be set about 2" from the collar. Shoulder straps shall be box stitched to shoulders with row of cross stitching 2" from sleeve head seam.

Permanent Creases:

Shirt to have permanent military creases. Creases to be stitched in shirt only, not thru pockets and flaps. One crease in each front extending from hem to joining seam. Three vertical creases in back; middle crease on center back line; side back creases spaced equally from center crease.

Interlining: Flaps to be EZ Crease. Top center to be lined with QST interlining.

Labels: Tex-Trop woven label to be sewn in yoke, with size label sewn next to it. Care and content label to be sewn in bottom hem.

Button: All buttons shall be made from high impact melamine and must match fabric.

ELBECO TEX- TROP LONG SLEEVE SHIRT, MALE STYLE Z314

Specification 11

Fabric: Fabric to be 100% textured polyester, 5.0–5.5 oz. /square yard tropical weave with mechanical stretch. To insure permanent moisture control and superior breath ability, fabric must be treated at fiber level with Nano moisture wicking technology. Fabric is soil resistance, easy care and wrinkle resistance, with excellent color matching and color retention.

Creasing: Pockets and pocket flaps to be die creased to give uniform shape and size.

Collar: The shape and style of both leaf and stand shall conform to the TT89 Collar. The points, medium spread, are to be approximately 3" in length. The back of the stand is to measure 1-1/2".

The leaf shall be made of three pieces; two pieces of self cloth and one whole lining, which is to be fused to the top collar.

Collar stays shall be of good quality Stalar vinyl, 2-1/2" in length and 3/8" wide and be attached to the bottom collar. The stand shall fasten with one button. There shall be one horizontal button hole.

Innerstand and inner yoke to be made of matching 65% Dacron Polyester/35% Cotton, 4.2 ounce per square yard, 106 x 58.

Sleeves: To be straight and whole. The cuffs are to be 2-7/8" in width and to fasten with two buttons. There is to be a single stitch 7/16" from top of cuff.

The sleeve opening shall measure 4-7/8" from top of cuff. The top facing for this opening is to be 1-1/4" wide and the bottom facing to finish about 2" wide. Button is to be placed on sleeve opening with corresponding buttonhole.

The sleeves must be secured to the body of the shirt by means of a merrow stitch with a safety stitch so as to properly strengthen the stitch. The same stitch must be used on the side closing seams as well.

Front: The front shall have a center facing 1-1/2" wide extending from the collar stand to bottom of shirt and be made of the same material as shirt fabric with two rows of stitching 7/8" apart.

The center front shall contain six (6) vertical buttonholes placed 3/4" from edge and 3-1/2" apart.

The button stand, 7/8" wide, shall be self-lined and placed on right side extending from collar stand to bottom of shirt. Buttons shall be securely attached to the button stand and shall correspond to the buttonholes on the center facing.

Back: There is to be yoke composed of an outer piece of the same material as the basic shirt, and an inner piece of poplin.

Pockets: To have two breast pockets with mitred corners to finish 5-5/8" wide and 6" long. The left breast pocket to have a pencil compartment about 1-1/4" wide. Both pockets to have 1-1/4" box stitching top and bottom to prevent spreading.

Flaps: To have two scalloped flaps to finish 5-3/4" in length, 2-3/4" in width at center, and 2-1/2" in width at sides. Flaps to be secured to front of shirt with two rows of stitching approximately 1/4" above top of pocket. The left flap to have a pencil opening about 1-1/4" in width. Flaps to be interlined. There will be a matching button and a buttonhole sewn on the flap.

Flap Closure: The side points of the flaps are to be secured to the pockets by means of Velcro fasteners sewn onto the flaps and pockets.

Badge Tab: To be reinforced on inside of the shirt by means of a strip of material 1-1/2" wide stitched and folded so that no raw edges show. The reinforcement strip is to extend from the flap setting stitch to the joining seam at the front of the yoke. To have two small (horizontal) buttonholes, 1-1/4" apart with the bottom buttonhole 1-1/2" above top of left flap.

Shoulder Straps:

The shoulder straps shall be pointed at the end toward the neck of the shirt. The other end shall be sewn in sleeve head seam. The pointed ends shall be fastened with one matching button. The straps shall measure 2" at sleeve and taper to 1-3/8". Straps to be set about 2" from the collar. Shoulder straps shall be box stitched to shoulders with row of cross stitching 2" from sleeve head seam.

Permanent Creases:

Shirt to have permanent military creases. Creases to be stitched in shirt only, not thru pockets and flaps. One crease in each front extending from hem to joining seam. Three vertical creases in back; middle crease on center back line; side back creases spaced equally from center crease.

Interlining: Flaps to be EZ crease. Top center to be lined with QST interlining. Bands and cuffs to be 37 Durapress.

Labels: Tex-Trop woven label to be sewn in yoke, with size label sewn next to it. Care and content label to be sewn in bottom hem.

Button: All buttons shall be made from high impact melamine and must match fabric.

ELBECO TEX-TROP SHORT SLEEVE SHIRT, MALE STYLE Z3314

Specification 12

Fabric: Fabric to be 100% textured polyester, 5.0–5.5 oz. /square yard tropical weave with mechanical stretch. To insure permanent moisture control and superior breath ability, fabric must be treated at fiber level with Nano moisture wicking technology. Fabric is soil resistance, easy care and wrinkle resistance, with excellent color matching and color retention.

Creasing: Pockets and pocket flaps to be die creased to give uniform shape and size.

Collar: Convertible collar shall be one piece and to measure 3-1/4" long at points and 1-5/8" wide at back.

The collar is to be constructed of two plies of basic material and one ply of D331 top fuse lining. Collar stays shall be of good quality Stalar vinyl, 2-3/4" in length and 3/8" wide and be attached to the bottom collar. There shall be one horizontal buttonhole.

The collar and inner yoke to be lined with matching 65% Dacron Polyester/35% Cotton, 4.2 ounce per square yard, 106 x 58. The collar lining shall be banana shaped.

Sleeves: To be straight and whole with 1" hem. These shall be graded in length so as to finish from the shoulder seam as follows:

<u>Size</u>	<u>Finished Length</u>
14 and 14-1/2	9-1/2"
15, 15-1/2, and 16	10"
16-1/2 and above	10-1/2"

The sleeves must be secured to the body of the shirt by means of a merrow stitch with a safety stitch so as to properly strengthen the stitch. The same stitch must be used on the side closing seams as well.

Front: The front shall have a facing 3" in width extending from neckline to the bottom of shirt provided by a turn under of material. The left front shall also have a lined box pleat 1-1/2" wide finished, running full length of the shirt and shall be topstitched 1/4" from both edges.

The center front shall contain six vertical buttonholes placed 3/4" from edge. First at neck, second 2-1/2" down, balance 3-1/2" apart.

Back: There is to be yoke composed of an outer piece of the same material as the basic shirt, and an inner piece of poplin.

Pockets: To have two breast pockets with mitred corners to finish 5-5/8" wide and 6" long. The left breast pocket to have a pencil compartment about 1-1/4" wide. Both pockets to have 1-1/4" box stitching top and bottom to prevent spreading.

Flaps: To have two scalloped flaps to finish 5-3/4" in length, 2-3/4" in width at center, and 2-1/2" in width at sides. Flaps to be secured to front of shirt with two rows of stitching approximately 1/4" above top of pocket. The left flap to have a pencil opening about 1-1/4" in width. Flaps to be interlined. There will be a matching button and a buttonhole sewn on the flap.

Flap Closure: The side points of the flaps are to be secured to the pockets by means of Velcro fasteners sewn onto the flaps and pockets.

Badge Tab: To be reinforced on inside of the shirt by means of a strip of material 1-1/2" wide stitched and folded so that no raw edges show. The reinforcement strip is to extend from the flap setting stitch to the joining seam at the front of the yoke. To have two small (horizontal) buttonholes, 1-1/4" apart with the bottom buttonhole 1-1/2" above top of left flap.

Shoulder Straps:

The shoulder straps shall be pointed at the end toward the neck of the shirt. The other end shall be sewn in sleeve head seam. The pointed ends shall be fastened with one matching button. The straps shall measure 2" at sleeve and taper to 1-3/8". Straps to be set about 2" from the collar. Shoulder straps shall be box stitched to shoulders with row of cross stitching 2" from sleeve head seam.

Permanent Creases:

Shirt to have permanent military creases. Creases to be stitched in shirt only, not thru pockets and flaps. One crease in each front extending from hem to joining seam. Three vertical creases in back; middle crease on center back line; side back creases spaced equally from center crease.

Interlining: Flaps to be EZ crease. Top center to be lined with QST interlining.

Labels: Tex-Trop woven label to be sewn in yoke, with size label sewn next to it. Care and content label to be sewn in bottom hem.

Button: All buttons shall be made from high impact melamine and must match fabric.

2010 UNIFORM ACCESSORIES SPECIFICATIONS

HANDCUFFS

SPECIFICATION 13

Smith and Wesson 300P hinged, double locking.

UNIFORM TIE

SPECIFICATION 14

- REGULAR: To be made of Dacron polyester material, navy blue in color (to match color Specification #4 within + or - 1%. 3 1/2" wide at the widest point, overall length of 17 1/2", with 13 metal EZ clip fastener and buttonhole to secure tie to shirt. Any variation from this must be specified on bid.
- X-LONG: To be same as above except extra long length.
- SHORT: To be same as above except 2 7/8" wide at the widest point, overall length 12".
-

Additional Information

The bidder shall include all charges, including taxes, fees, freight charges, shipping, etc. (If applicable)

The bidder needs to include an anticipated delivery date (if applicable)

In submitting this bid, it is understood by the undersigned bidder that the right is reserved by the City of Conway to reject any and all bids:

Bid specifications can be obtained from our website:

www.cityofconway.org

Contact Information:

Major Bill Milburn at bill.milburn@cityofconway.org or 501.450.6120

****Please be sure to mark envelope:
Bid Number 2010-08
Bid Opening Date: Thursday, December 3rd, 2009**



City of Conway – Annual Police Uniforms Bids
Bid Number: 2010-08
Bid Opening Date: Thursday, December 3rd, 2009 @ 10:00am
City Hall Downstairs Conference Room
www.cityofconway.org

Unsigned bids will be rejected:

Authorized Agent Bidding on this project:

Company Name

Company Representative Name

Representative's Signature

Address

City, State, Zip

Telephone Number

Fax Number

Email Address

Date

***Please feel free to submit additional information on this bid on a separate piece of paper;
however this sheet has to be included & signed with any bid submitted.***

City of Conway
TERMS AND CONDITIONS

Important – Read Carefully

By Submission of bid, bidder certifies that he has read all terms and conditions and that bid is submitted in accordance therewith.

1. Prices quoted will be considered to be net prices unless otherwise stated by the bidder. Cash discounts requiring payments in less than 30 days will not be considered in making awards.
2. Prices quoted shall be FOB Conway unless otherwise specifically stated on proposal. In either case, delivery charges must be prepaid.
3. All fees and taxes shall be included in prices quoted.
4. Bidder certifies that he will make delivery of items for which he bids within 10 days after receipt of award – unless otherwise specifically stated. Time of delivery in excess of 10 days may be considered a factor in making awards.
5. In case of default of contractor in making deliveries as per contract, the City may procure the articles or services from other sources and hold the contractor responsible for all excess costs occasioned thereby. Bidder's record as to satisfactory performance under previous contracts will be considered a factor in making awards and retention on bid lists.
6. The City reserves the right to reject any or all bids, in part or in whole and to waive information in bids received.
7. If not otherwise specified, bidder must furnish brand names with catalog number, if any, on items which are offered as "equal." In all such cases the burden of establishing equality is upon the bidder and failure to do so within a reasonable time may result in rejection. Alternative bids will not be considered unless no other type bid for the item is received.
8. In the case of equal or tie bids, preference will be given to Arkansas bidders. Other than as stated in the first sentence, awards on tie bids will be made at the discretion of the purchasing official. In such cases, "splitting" will be avoided and awards of previous contract(s) to one or more of the bidders will not be a factor.
9. In the event that bidder is unable to furnish all of an item, bids on portions thereof may be considered.
10. Final inspections and acceptance or rejection will be made after delivery. Items rejected because of non-conformance shall be removed and replaced immediately with those which meet specifications, all at the expense of the contractor. In the event that necessity requires the use of non-conforming items, payment therefore will be made at a proper reduction in price which shall be not greater than contractor's actual cost by purchase, fabrication, manufacture or other production method plus transportation paid to carriers. All costs in connection with testing items that do not meet specifications shall be paid by contractor.
11. Quality, time of performance, probability of performance, and location of bidder will be factors in awards of all contracts.
12. The City reserves the right to purchase any, all or none of the items listed, in combinations thereof that may be in the best interest of the City of Conway.
13. The City reserves the right to change any specifications, terms and/or conditions at any time, with adequate notice in writing to bid invitees of those changes, if any.
14. The City is qualified for "GSA" pricing schedules, if available and applicable.
15. The City reserves the right to waive any informalities or minor defects, but this shall not be construed to indicate waiver of any specification, term and/or condition unless in the best interest of the City in the judgment of the City.
16. **CONSTRUCTION/INSTALLATION:** Any construction work that is worth \$20,000 or more must comply with Arkansas Code Annotated § 22-9-204.
17. **PROHIBITED INTEREST CONDITION:** No official of the City authorized on behalf of the City to specify, plan, design, negotiate, make, accept or approve, or take part in specifying, planning, negotiating, making, accepting or approving any construction or material purchase contract or any subcontract in connection with any purchase made by the City of Conway shall become directly or indirectly interested personally in the purchase in the purchase or any part thereof.
18. **EQUAL OPPORTUNITY IN EMPLOYMENT:** All qualified bidders will receive consideration without regard to race, color, religion, sex, age, disability or national origin.