



City of Conway
1201 Oak Street
Conway, Arkansas 72032

<http://www.cityofconway.org/bidspecs.html>

Invitation and Bid - 2008-12

INVITATION

TO THE VENDOR ADDRESSED:

Bidders are invited to furnish the items listed herein in accordance with the terms and conditions attached. **Sealed** bids must be in the hands of the Mayor not later than **10 am, Friday, January 18th, 2008** at which time all bids will be opened and read in the Downstairs Conference Room in City Hall. Successful bidders will receive purchase order, if necessary **within 30 days after City Council approval.**

Unsigned bids will be rejected.

**ANNUAL BID SPECIFICATIONS
FOR
Conway Police Department**

2008 Clothing/Uniforms

MEN'S TROUSERS

SPECIFICATION #1

STYLE: Elbeco Tex Trop pants (E314) **No substitutions**

FABRIC: To insure permanent moisture control, superior breathability, soil Resistance, easy care, wrinkle resistance, color matching, and color Retention, the fabric is to be 11.5 to 12 ounce per linear yard, Gabardine weave with mechanical stretch, 100% texturized polyester with NANO-DRY technology by Burlington-Raeford. There must be a Kaumograph on the inner face of fabric to insure

NANO-DRY authenticity.

COLOR: Dark Navy Blue

POCKETS: The front pocket opening will be a minimum 6 ½" and be 6" deep from the bottom of the opening. Pockets shall be stitched, turned, and restitched. The inside front pocket facing shall be a separate piece of self material finishing no less than 1 ¼" wide. The back pockets will have a minimum opening of 5 ½" and be 6" deep. They shall be made with a Reese PW automatic machine and finished on the outside with an exposed top and bottom cord. The left pocket shall have a tab to button. The front pockets shall each have a straight bartack and each back pocket shall be bartacked with a triangular bartack.

POCKETING: All pocketing shall be black 65% polyester/35% cotton with a minimum thread count of 70 X 48, weight is 4.3 oz./sq.yd.

WAISTBAND: Must be of ComfortStretch 2000 construction for superior comfort and performance. The curtain, attached with a rocap machine, shall be made of black, bias-cut, cotton blended twill and shall have two continuous parallel 3/16" wide silicone bands for shirt retention. The inside of the waistband shall be made from a stretch, breathable non-woven material for support. A ¾" strip of a similar breathable stretch material shall be sewn into the waistband along the top for non-roll edge control. The finished waistband shall be 2" wide and shall be closed with a crush-proof hook and eye, the eye being bartacked for stability. The finished waistband shall be set on and shall be stitched below the lower edge through the outer fabric and the waistband curtain. No alternative waistband will be acceptable.

**INNER FLY/
CROTCH:** The right fly and front crotch linings shall be the same fabric and color as the waistband curtain. There shall be a non-woven interlining sewn to the fly to give additional stability and strength to the fly. The right fly lining shall be sewn to the left fly below the zipper and continue centered on the join seam across the inseam and end 1" onto the backseam. A separate fly made of the outer fabric shall be sewn to the inside right fly. There shall be a triple strength crotch reinforcement to prevent seam failure in the crotch and inseam area. The crotch shall be secured with two rows of stitching. One row is to be on the inside of the trouser, then turned and an additional row to be sewn on the outside of the trouser.

ZIPPER: The trousers shall be closed with a brass memory lock zipper and have a brass bottom stop at the base of the zipper chain. A straight bartack shall be sewn through from the outside of the garment to the inside at the bottom of the fly. It shall be sewn through the zipper tape, the right and

left fly and the right fly lining. The right and left fly shall be joined by an additional bartack located below the bottom zipper stop on the inside of the trouser.

BELT LOOPS: There should be a minimum of 5 lined belt loops on waist sizes 28, 29,30, and a minimum of 7 lined loops on all sizes over 30. Each loop is to be 7/8" wide of double thickness, with stitching on the face side 3/8" from each edge. Except for the back loop which shall be tacked on, all loops shall be sewn into the bottom of the waistband and into the rocap. They shall accommodate a 1 5/8" belt.

CREASING: The front and back crease in the trouser legs must incorporate a permanent modified silicone crease produced by the Creaset™ system.

SEAMING: The entire trouser is to be seamed with Polyester core or 100% Polyester spun thread. The seat seam shall be stitched with a tandem needle seat seaming machine.

LABELS: The trouser shall have a sewn in label giving care instructions and an outside waistband label which shall be marked with lot number, size, fiber content and cut number. A permanent size label shall be sewn inside the hip pocket.

HEM: Trousers are to be hemmed according to individual orders.

WARRANTY: One year against workmanship or fabric defects.
(Substitutions will need to be approved)

STYLE: Shall be made on a uniform pattern, having a plain front with quarter top front pockets, 7/8" belt loops and two back pockets.

WOMEN'S TROUSERS

SPECIFICATION #2

STYLE: Elbeco Tex Trop pants (E9314) **No substitutions**

MATERIAL: To be the same as the men's Specification #1 except cut on female patterns.

LONG SLEEVE SHIRT MALE

SPECIFICATION #3

STYLE: Elbeco Tex Trop shirt (Z314) **No substitutions**

It is the intention of this department to secure a tailored shirt equal in quality of workmanship and style to the shirt now on display as a sample.

Shirts will be cut on a form fitting line, and the shape of the pockets and general style will conform to this sample.

Shirts to have permanent sewn-in military stitches.

COLOR: Dark Navy Blue

TAILORING: It is imperative that this garment be constructed according to the principles set forth in the specifications. All stitches must be of the proper tension and size so as to avoid puckering after the shirt has been laundered and to give best durable press performance.

All sewing shall be with Dacron core thread to match shirt fabric.

The collar and cuffs are to be single stitched $\frac{1}{4}$ " from edge. The pockets and flaps shall be single stitched on the edge.

FABRIC: To insure permanent moisture control, superior breathability, soil resistance, easy care, wrinkle resistance, color matching, and color retention, the fabric is to be 9.5 to 10 ounce per linear yard, tropical weave with mechanical stretch, 100% texturized polyester. Fabric is enhanced with Industrial Laundry Friendly NANO-DRY technology by Burlington. Style #618.

CREASING: Pockets and pocket flaps to be die creased to give uniform shape and size.

COLLAR: The shape and style of both leaf and stand shall conform to the TT89 Collar. The points, medium spread, are to be approximately 3" in length. The back of the stand is to measure $1\frac{1}{2}$ ".

The leaf shall be made of three pieces; two pieces of self cloth and one whole lining, which is to be fused to the top of the collar.

Collar stays shall be of good quality Stalar vinyl, 2-1/2" in length and 3/8" wide and be attached to the bottom collar. The stand shall fasten with one button. There shall be one horizontal button hole.

Innerstand and inner yoke to be made of matching 65% Dacron Polyester/35% Cotton, 4.2 ounce per square yard, 106 X 58.

- SLEEVES:** To be straight and whole. The cuffs are to be 2-7/8" in width and to fasten with two buttons. There is to be a single stitch 7/16" from top of cuff. The sleeve opening shall measure 4-7/8" from top of cuff. The top facing for this opening is to be 1-1/4" wide and the bottom facing to finish about 2" wide. Button is to be placed on sleeve opening with corresponding buttonhole.
- The sleeves must be secured to the body of the shirt by means of a merrow stitch with a safety stitch so as to properly strengthen the stitch. The same stitch must be used on the side closing seams as well.
- FRONT:** The front shall have a center facing 1-1/2" wide extending from the collar stand to bottom of shirt and be made of the same material as shirt fabric with two rows of stitching 7/8" apart.
- The center front shall contain six (6) vertical buttonholes placed 3/4" from edge and 3-1/2" apart.
- The buttonstand, 7/8" wide, shall be self-lined and placed on right side extending from collar stand to bottom of shirt. Buttons shall be securely attached to the button stand and shall correspond to the buttonholes on the center facing.
- BACK:** There is to be a yoke composed of an outer piece of the same material as the basic shirt, and an inner piece of poplin.
- POCKETS:** To have two breast pockets with mitred corners to finish 5-5/8" in length, 2-3/4" wide and 6" long. The left breast pocket to have a pencil compartment about 1-1/4" wide. Both pockets to have 1-1/4" box stitching top and bottom to prevent spreading.
- FLAPS:** To have two scalloped flaps to finish 5-3/4" in length, 2-3/4" in width at center, and 2-1/2" in width at sides. Flaps to be secured to front of shirt with two rows of stitching approximately 1/4" above top of pocket. The left flap to have a pencil opening about 1-1/4" in width. Flaps to be interlined. There will be a matching button and buttonhole sewn on the flap.
- FLAP CLOSURE:** The side points of the flaps are to be secured to the pockets by means of Velcro fasteners sewn onto the flaps and pockets.
- BADGE TAB:** To be reinforced on inside of the shirt by means of a strip of material 1-1/2" wide stitched and folded so that no raw edges show. The reinforcement strip is to extend from the flap setting stitch to the joining seam at the front of the yoke. To have two small horizontal buttonholes, 1-1/4" apart with the bottom buttonhole 1-1/2" above top of left flap.
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SHOULDER STRAPS:

The shoulder straps shall be pointed at the end toward the neck of the shirt. The other end shall be sewn in sleeve head seam. The pointed ends shall be fastened with one matching button. The straps shall measure 2" at sleeve and taper to 1-3/8". Straps to be set about 2" from the collar. Shoulder straps shall be box stitched to shoulders with row of cross stitching 2" from sleeve head seam.

PERMANENT CREASES:

Shirt to have permanent military creases. Creases to be stitched in shirt only, not thru pockets and flaps. One crease in each front extending from hem to joining seam. Three (3) vertical creases in back; middle crease on center back line; side back creases spaced equally from center crease.

INTERLINING:

Flaps to be 6800 crease and tack. Top center to be lined with 505 Viltec. Bands and cuffs to be 37 Durapress.

SIZE MARKING:

Size shall be marked with indelible ink on a size loop attached to basic label in yoke and on outside of left front tail.

BUTTON:

All buttons shall be made from high impact melamine and must match fabric.

PATCHES:

The cost of this shirt must include all patches purchased and sewn on. To include our City patch sewn on the right and left shoulder.

LONG SLEEVE SHIRT FEMALE

SPECIFICATION #4

STYLE:

Elbeco Tex Trop shirt(Z9314) **No substitutions**

MATERIAL:

To be the same as specification #3 except cut on female patterns.

PATCHES:

The cost of this shirt must include all patches purchased and sewn on. To include our City of Conway patch sewn on the right and left shoulder.

MALE TEK TWILL CARGO POCKET TROUSER

SPECIFICATION #5

STYLE:

Elbeco Tek Twill pants (E614) **No substitutions**

FABRIC:

Elbeco TekTwill™ (Galey and Lord style #1906), 65% Fortrel Polyester/35% vat dyed Combed Cotton two ply twill weave, weighing 7

oz. per square yard with 6-8% engineered filling stretch. Minimum construction: 92 warp x 56 filling yarns per square inch. Comfort Touch finishing to be incorporated for increased comfort and hand of fabric. Must be treated at the fiber level with NANOTex™ “Resists Spills” technology (Nano Pel) for permanent superior fluid resistance, fabric appearance and durability, while maintaining original fabric breathability.

COLOR: Midnight Navy Blue

**POCKETS:
FRONT/BACK:**

The front pocket opening will be a minimum 6-1/2” and be 6” deep from the bottom of the opening. Pockets shall be stitched, turned, restitched. The inside front pocket facing shall be a separate piece of self material finishing no less than 1-1/4” wide. The back pockets will have a minimum opening of 5 1/2” and be 6” deep. They shall be made with a Reese PW automatic machine and finished on the outside with an exposed top and bottom cord. The left pocket shall have a tab and button. The front pockets shall each have a straight bartack and each back pocket shall be bartacked with a triangular bartack.

SIDE:

There shall be two double entry side pockets sewn to each outside leg seam so that the pocket flap is centered 10 1/2” inches below the bottom of the waistband. The pocket shall be constructed of shell fabric with the top edge bound with a 100% polyester black binding. The pocket shall measure 7” in width and 8 1/2” in length and feature an inverted center pleat measuring one inch in width.

The pocket flap shall be made of two plies of shell fabric and only ply of interlining. The top edge of the flap shall be sewn across the top of the outer pocket with its sides secured to the pocket with two soft Velcro strips sewn to the inner ply of flap and corresponding hard Velcro strips sewn to the outside of pocket. There shall be a zipper sewn behind the inner pocket and to the trouser leg, positioned one inch below the top of the flap to create a concealed pocket.

POCKETING: All pocketing shall be black 65% Polyester 35% Cotton with a minimum thread count of 70 X 48, weight is 4.3 oz./sq.yd.

INNER FLY/CROTCH:

The right fly and front crotch linings shall be the same fabric and color as the waistband curtain. There shall be a non-woven interlining sewn to the fly to give additional stability and strength to the fly. The right fly lining shall be sewn to the left fly below the zipper and continue centered on the join seam across the inseam and end 1 inch onto the backseam. A separate French fly made of the outer fabric shall be sewn to the inside right fly.

There shall be a triple strength crotch reinforcement to prevent seam failure in the crotch and inseam area. The crotch shall be secured with two rows of stitching. One row is to be on the inside of the trouser, then turned and an additional row to be sewn on the outside of trouser.

WAISTBAND: Must be of ComfortStretch 2000 construction for superior comfort and performance. The curtain, attached with a rocap machine, shall be made of black, bias-cut, cotton blended twill and shall have two continuous parallel 3/16" wide silicone bands for shirt retention. The inside of the waistband shall be made from a stretch, breathable non-woven material for support. A 3/4" strip of a similar breathable stretch material shall be sewn into the waistband along the top for non-roll edge control. The finished waistband shall be 2" wide and shall be closed with a crush proof hook and eye, the eye being bartacked for stability. The finished waistband shall be set on and shall be stitched below the lower edge through the outer fabric and the waistband curtain. No alternative waistband will be acceptable.

BELT LOOPS: There should be a minimum of 5 lined belt loops on waist sizes 28,29,30 and a minimum of 7 lined loops on all sizes over 30. Each loop is to be 7/8" wide of double thickness, with stitching on a face side 3/8" from each edge. Except for the back loop which shall be tacked on, all loops shall be sewn into the bottom of the waistband and into the rocap. They shall accommodate a 1 5/8" belt.

ZIPPERS: The trousers shall be closed with a brass zipper and have a brass bottom stop at the base of the zipper chain. A straight bartack shall be sewn through the outside of the garment to the inside at the bottom of the fly. It shall be sewn through the zipper tape, the right and left fly and the right fly lining. The right and left fly shall be joined by an additional bartack located below the bottom zipper stop on the inside of the trouser. Additional zippers shall be sewn behind each side pocket flap per specification.

CREASING: The front and back crease in both trouser legs must be applied via a pneumatically controlled application of UltraCrease™ silicone sealant, specially formulated for technologically enhanced fabrics, so as to give permanency to the creases for the life of the garment.

SEAMING: The entire trouser is to be seamed with Polyester core or 100% Polyester spun thread. The seat seam shall be stitched with a tandem needle seat seaming machine.

FEMALE TEKTWILL CARGO POCKET TROUSERS

SPECIFICATION #6

STYLE: Elbeco Tek Twill pants (E9614) **No substitutions**

MATERIAL To be the same as specification #5 but cut on female patterns.

TEKTWILL SHORT SLEEVE SHIRT

SPECIFICATION #7

STYLE: Elbeco Tek Twill Unisex shirt (G964) **No substitutions**

It is the intention of this department to secure a tailored shirt equal in quality of workmanship and style to the shirt now on display as a sample.

Shirts will be cut on a form fitting line, and the shape of the pockets and general style will conform to this sample.

Shirts to have a permanent military creases using the UltraCrease™ silicone application method developed especially for technologically enhanced fabric treatments. No substitutes will be accepted.

COLOR: Midnight Navy

TAILORING: It is imperative that this garment be constructed according to the principles set forth in the specifications. All stitches must be of the proper tension and size so as to avoid puckering after the shirt has been laundered and to give best durable press performance.

All sewing shall be with Dacron core thread to match shirt fabric.

FABRIC: Elbeco TekTwill™ (Galey and Lord style #1906), 65% Fortrel Polyester/35% vat dyed Combed Cotton two ply twill weave, weighing 7 oz. per square yard with 6-8% engineered fill stretch. Minimum construction: 92 warp x 56 filling yarns per square inch. Comfort-Touch finishing to be incorporated for increased comfort and hand of fabric. Must be treated at the fiber level with NANOtex™ “Resists Spills” technology (Nano Pel) for permanent superior fluid resistance, fabric appearance and durability, while maintaining original fabric breathability.

CREASING: Pockets and pocket flaps to be die creased to give uniform shape and size.

COLLAR: Convertible collar shall be one piece and to measure 3-1/4” long at points and 1-5/8” wide at back. The collar is to be constructed of two plies of basic material and one ply of Dacron lining.

The collar shall be made with permanent collar stays. Collar stays shall be of good quality Stalar vinyl, 2-3/4" in length and 3/8" wide and be attached to the bottom ply of the collar.

The collar is to be single stitched 1/4" from edge.

SLEEVES: Sleeves are to be straight and whole and have a 1" hem. These shall be graded in length so as to finish from the shoulder seam as follows:

<u>Size</u>	<u>Finished Length</u>
14 and 14 1/2	9 1/2"
15, 15 1/2, and 16	10"
16 1/2, through 18 1/2	10 1/2"

The sleeves must be secured to the body of the shirt by means of a merrow stitch with a safety stitch so as to properly strengthen the stitch. The same stitch must be used on the side closing seams as well.

FRONT: The front shall have a facing 3" in width extending from neckline to the bottom of shirt provided by a turnunder of material. The left front shall also have a lined box pleat 1 1/2" wide finished, running full length of the shirt and shall be topstitched 1/4" from both edges.

The center front shall contain seven vertical buttonholes placed 3/4" from edge and 3 1/2" apart.

BACK: There is to be a yoke composed of a double ply of the same material as the basic shirt properly secured for strength. There shall be a top stitch along the entire bottom of outside yoke for additional stability.

POCKETS: To have two breast pockets with mitred corners to finish 5 5/8" wide and 6" long. The left breast pocket to have a pencil compartment about 1 1/4" wide. Both pockets to have a 1 1/2" box stitching top and bottom to prevent spreading.

FLAPS: To have two scalloped flaps to finish 5 3/4" in length, 2 3/4" in width at center, and 2 1/2" in width at sides. Flaps to be secured to front of shirt with two rows of stitching approximately 1/4" above top of pocket. The left flap to have a pencil opening about 1 1/4" in width. Flaps to be interlined. There will be a non functional matching button and a buttonhole sewn on the flap.

The pockets and flaps shall be single stitched on the edge. Off the edge stitching will be cause for rejection.

- FLAP CLOSURE:** The side points of the flaps are to be secured to the pockets by means of Velcro fasteners sewn onto the flaps and pockets.
- BADGE TAB:** There shall be a loose badge tab attached to the UPC tag for optional use. The tab will have two metal eyelets 1 ¼" apart.
- SHOULDER STRAPS:**
The shoulder straps shall be pointed at the end toward the neck of the shirt. The other end shall be sewn in sleeve head seam. The pointed ends shall be fastened with one matching button. The straps shall measure 2" at sleeve and taper to 1 3/8". Straps to be set about ½" from the collar. Shoulder straps shall be box stitched to shoulders with row of cross stitching 2" from sleeve head seam.
- Shoulder straps must be top stitched on the edge. Off the edge stitching will be cause for rejection.
- PERMANENT CREASES:**
Shirt to have five permanent military creases, which are to be applied via a pneumatically controlled application of UltraCrease™ silicone sealant, specially formulated for technologically enhanced fabrics, so as to give permanency to the creases for the life of the garment. One crease in each front extending from hem to joining seam. Three vertical creases in back; middle crease on center back line; side back creases spaced equally from center crease.
- INTERLINING:** Top center to be lined with Viltec 505. Flaps to be E-Z crease. Cuffs to be 37 durapress. Collar to be Dacron 250.
- LABELS:** TekTwill woven label to be sewn in yoke, with size label sewn next to it. Care and content label to be sewn in bottom hem. Descriptive product hang tag to be attached to front of shirt.
- BUTTONS:** All buttons shall be made from Melamine material for durability and must match fabric.
- PATCHES:** *The cost of this shirt must include the purchase and sewing on of all patches/namestrips. To include badge patch, namestrip, and our City patch on the right and left shoulder.*

TEKTWILL LONG SLEEVE SHIRT

SPECIFICATION # 8

STYLE: Elbeco Tek Twill Unisex shirt (G974) **No substitutions**

It is the intention of this department to secure a tailored shirt equal in quality of workmanship and style to the shirt now on display as a sample.

Shirts will be cut on a form fitting line, and the shape of the pockets and general style will conform to this sample.

Shirts to have permanent military creases using the UltraCrease™ silicone application method developed especially for technologically enhanced fabric treatments. No substitutes will be accepted.

COLOR: Midnight Navy

TAILORING: It is imperative that this garment be constructed according to the principles set forth in the specifications. All stitches must be of the proper tension and size so as to avoid puckering after the shirt has been laundered and to give best durable press performance.

All sewing shall be with Dacron core thread to match shirt fabric.

FABRIC: Elbeco TekTwill™ (Galey and Lord style #1906), 65% Fortrel Polyester/35% Cotton vat dyed two ply twill weave, weighing 7 oz. per square yard with 6-8% engineered filling stretch. Minimum construction: 92 warp x 56 filling yarns per square inch. Comfort-Touch finishing to be incorporated for increased comfort and hand of fabric. Must be treated at the fiber level with NANOTex™ “Resists Spills” technology (Nano Pel) for permanent superior fluid resistance, fabric appearance and durability, while maintaining original fabric breathability.

CREASING: Pockets and pocket flaps to be die creased to give uniform shape and size.

COLLAR: Convertible collar shall be one piece and to measure 3 1/4” long at points and 1 5/8” wide at back. The collar is to be constructed of two plies of basic material and one ply of Dacron lining.

The collar shall be made with permanent collar stays. Collar stays shall be of good quality Stalar vinyl, 2 3/4” in length and 3/8” wide and be attached to the bottom ply of the collar.

The collar is to be single stitched 1/4” from edge. On the edge stitching will be cause for rejection.

SLEEVES: To be straight and whole. The cuffs are to be 2 7/8” in width and to fasten with two button adjustable cuff. There is to be a single stitch 7/16” from top of cuff.

The continuous sleeve opening shall measure 4 7/8" from top of cuff. The facing for this opening is to be 1 1/4" wide. Button is to be placed on sleeve opening with corresponding buttonhole.

The sleeves must be secured to the body of the shirt by means of a merrow stitch with a safety stitch so as to properly strengthen the stitch. The same stitch must be used on the side closing seams as well.

FRONT:

The front shall have a facing 3" in width extending from neckline to the bottom of shirt provided by a turnunder of material. The left front shall also have a lined box pleat 1 1/2" wide finished, running full length of the shirt and shall be topstitched 1/4" from both edges.

The center front shall contain seven vertical buttonholes placed 3/4" from edge and 3 1/2" apart.

BACK:

There is to be a yoke composed of a double ply of the same material as the basic shirt properly secured for strength. There shall be a top stitch along the entire bottom of outside yoke for additional stability.

POCKETS:

To have two breast pockets with mitred corners to finish 5 5/8" wide and 6" long. The left breast pocket to have a pencil compartment about 1 1/4" wide. Both pockets to have 1 1/2" box stitching top and bottom to prevent spreading.

FLAPS:

To have two scalloped flaps to finish 5 3/4" in length, 2 3/4" in width at center, and 2 1/2" in width at sides. Flaps to be secured to front of shirt with two rows of stitching approximately 1/4" above top of pocket. The left flap to have a pencil opening about 1 1/4" in width. Flaps to be interlined. There will be a non functional matching button and a buttonhole sewn on the flap.

The pockets and flaps shall be single stitched on the edge. Off the edge stitching will be cause for rejection.

FLAP CLOSURE:

The side points of the flaps are to be secured to the pockets by means of Velcro fasteners sewn onto the flaps and pockets.

SHOULDER STRAPS:

The shoulder straps shall be pointed at the end toward the neck of the shirt. The other end shall be sewn in sleeve head seam. The pointed ends shall be fastened with one matching button. The straps shall measure 2" at sleeve and taper to 1 3/8". Straps to be set about 1/2" from the collar. Shoulder straps shall be box stitched to shoulders with row of cross stitching 2" from sleeve head seam.

Shoulder straps must be top stitched on the edge. Off the edge stitching will be cause for rejection.

BADGE TAB: There shall be a loose badge tab attached to the UPC tag for optional use. The tab will have two metal eyelets 1 ¼" apart.

PERMANENT CREASES:

Shirt to have five permanent military creases, which are to be applied via a pneumatically controlled application of UltraCrease™ silicone sealant, specially formulated for technologically enhanced fabrics, so as to give permanency to the creases for the life of the garment. One crease in each front extending from hem to joining seam. Three vertical creases in back; middle crease on center back line; side back creases spaced equally from center crease.

INTERLINING: Top center to be lined with Viltec 505. Flaps to be E-Z crease. Cuffs to be 37 durapress. Collar to be Dacron 250.

LABELS: TekTwill woven label to be sewn in yoke, with size label sewn next to it. Care and content label to be sewn in bottom hem. Descriptive product hang tag to be attached to front of shirt.

BUTTONS: All buttons shall be made from Melamine material for durability and must match fabric.

PATCHES: *The cost of this shirt must include the purchase and sewing on of all patches/namestrips. To include badge patch, namestrip, and our City patch on the right and left shoulder.*

2008 UNIFORM ACCESSORIES SPECIFICATIONS

NYLON DUTY BELT

SPECIFICATION # 9

COLOR: Black

MATERIAL: Nylon web, minimum 2", maximum 2 ¼", double layered, Velcro loop lined.

BUCKLE: High quality quick release polymer

SIZE: As specified/Adjustable

NYLON DUTY AUTOMATIC HOLSTER

SPECIFICATION #10

STYLE: Safariland Model 6280-77-13 in Fine-tac (nylon) or Safariland model 6270-770-61 Raptor. Must fit a Sig Sauer P220 .45 cal.

COLOR: Black

SECURITY LEVEL: 2

NYLON MAGAZINE POUCH

SPECIFICATION #11

COLOR: Black

STYLE: Nylon web or cordura nylon, double pouch to hold two magazines, snap closure, designed to carry vertical or horizontal; to fit Sig Sauer P220 magazines, .45 cal, single stack.

NYLON HANDCUFF CASE

SPECIFICATION #12

COLOR: Black

STYLE: Nylon web or cordura nylon, to fit standard handcuffs with snap closure.

NYLON RADIO HOLDER

SPECIFICATION #13

COLOR: Black

STYLE: *Fixed* radio holder, made of nylon web to fit Motorola XTS5000.

NYLON RADIO HOLDER

SPECIFICATION #14

COLOR: Black

STYLE: *Swivel* radio holder, made of nylon web to fit Motorola XTS5000.

NYLON DEFENSIVE SPRAY HOLDER

SPECIFICATION #15

COLOR: Black

STYLE: Nylon web or cordura nylon holder with snap closure to fit Sabre 5.0 M3 pepper spray canister.

NYLON KEEPERS

SPECIFICATION #16

COLOR: Black

STYLE: Nylon web material or santoprene minimum $\frac{3}{4}$ " maximum 1" to fit around 2 $\frac{1}{4}$ " belt with snap closure.

NYLON GARRISON BELT

SPECIFICATION # 17

COLOR: Black

STYLE: Nylon web single layer, 1 $\frac{1}{2}$ " width, Velcro lined, and Velcro closure.

SIZE: As specified/Adjustable

UNIFORM NAME PLATE

SPECIFICATION # 18

SIZE: Standard size for one line name. (First initial and last name, All caps)

MATERIAL: Polished metal with clutch back, 2 prongs with clamps.

COLOR: Silver and gold.

FOOTWEAR

SPECIFICATION #19

COLOR: Black

STYLE:

1. Clarino (patent leather) low quarters.
2. Low quarter athletic type shoes.
3. High top athletic type shoes.
4. Tactical type boots. Heel height may not exceed one (1) inch. Zippered and non-zippered styles included.

MATERIAL: Low quarters shall be hi-gloss (clarion) finish. All others may be leather or leather Cordura combination.

Streamlight Rechargeable Flashlight

Model:	75713
Material:	Machined Aluminum with rubber grip
Maximum Output:	80 Lumens
Beam:	super high flux LED
Weight:	12.4 oz.
Charges:	AC/DC charger
Color:	Black

The manufacturer or distributor shall among those, supply the following items of information to the user:

- a. Operating instruction
- b. Type of finish
- c. Weight
- d. Material of construction
- e. Certification of compliance with Standard NILECJ-STD-0307.00.

All handcuffs shall be permanently and legibly marked with manufacturer's name or trademark and serial number.

The handcuffs are to have a double locking mechanism on each handcuff.

The dimensions of each handcuff of each pair shall have a minimum opening of 50 millimeters (2.0 inches) for insertion of the wrist. The inside perimeter of the handcuff shall be a minimum of 200 millimeters (7.9 inches) when the ratchet is engaged at the first notch entering the locking mechanism. The inside perimeter of the handcuffs shall be a minimum of 165 millimeters (6.5 inches) when the ratchet is engaged as the last notch entering the locking mechanism. The maximum overall length of the pair of handcuffs shall be 240 millimeters (9.4 inches).

The mechanical strength of each pair of handcuffs shall withstand a tensile force of 2200 Newton (495 pounds force) for a period of not less than 30 seconds.

The handcuff check plates shall not separate or permanently distort when subjected to a torque of 23.0 Newton meters (240 pound force inches).

WHISTLE**SPECIFICATION #22**

Acme Thunder #80 or its equivalent. Made of metal (nickel plated) with a ½" mouthpiece graduating to 5/8" at the sounding chamber, equipped with a ½" in diameter split ring at the rear.

UNIFORM TIE**SPECIFICATION #23**

REGULAR: To be made of Dacron polyester material, navy blue in color. 3 ½" wide at the widest point, overall length of 17 ½" with 13 metal EZ clip fastener and buttonhole to secure tie to shirt. Any variation from this must be specified on bid.

X-LONG: To be same as above except extra long length.

SHORT: To be same as above except 2 7/8" wide at the widest point, overall length 12".

C.P.D. COLLAR BRASS**SPECIFICATION # 24**

COLOR: Gold plated or nickel plated

Double backing bars, one top, one bottom. C.P.D. in ½" letters with two clutch type pins and clasps. *Priced per pair.*

F.T.O. COLLAR BRASS**SPECIFICATION # 25**

COLOR: Nickel plated

Double backing bars, one top, one bottom F.T.O. in ½" letters with two clutch type pins and clasps. *Priced each.*

S.W.A.T. COLLAR BRASS**SPECIFICATION # 26**

COLOR: Gold plated or nickel plated.

Double backing bars, one top, one bottom S.W.A.T. in ½" letters with two clutch type pins and clasps. *Priced each.*

ROLATAPE**SPECIFICATION # 27**

Sealed push button 1,000 feet counter. Cast wheel and counter housing; neoprene rubber calibrated tire; nylon wheel bearing; wheel circumference one foot diameter 4 inches. Expandable handle to measure thirty-eight inches (38"). Twin wheel. Measure Master Model MM45.

TRAFFIC TICKET HOLDER

SPECIFICATION # 28

4 ½" x 9 ½" aluminum ticket form holder Saunders Manufacturing Co. Inc., Style "A" # AH-4295, or equivalent.

DUTY BELT WITH BUCKLE

SPECIFICATION #29

To be made from two (2) pieces of 6-7 ounce cowhide, black only, sewn with factory dyed black waxed linen thread, using five (5) cord left twist on top and four (4) cord right twists on bottom. Sam Browne style, 2 1/2" wide, basketweave pattern, black color finished with aniline oil and high- grade penetrating lacquer for high luster finish. All-purpose leather cement must be used, latex cement not acceptable. Edges to be sanded and burnished for smooth finish edges. Hardware to be North and Judd #4430 buckle and corresponding numbers on the other hardware or equal. No wire hardware accepted. Size to be stamped on each belt.

DUTY BELT WITH VELCRO

SPECIFICATION #30

Velcro Duty Sam Brown (belt): Black leather basketweave design lined on the inside with velcro and equipped with velcro and post closure.

HANDCUFF CASE WITH VELCRO:

SPECIFICATION #31

Black leather basketweave with velcro closure. Must fit Smith and Wesson or Peerless handcuffs.

HANDCUFF CASE WITH SNAPS

SPECIFICATION #32

Same as specification #30 except with brass or chrome snap closures.

BELT KEEPERS WITH VELCRO

SPECIFICATION #33

Black leather basketweave with Velcro closure Minimum one-inch width.

BELT KEEPERS WITH SNAPS**SPECIFICATION #34**

Same as specification #32 except with brass or chrome snaps. Don Hume Model F502 or equivalent.

AUTOMATIC HOLSTER**SPECIFICATION #35**

STYLE: Safariland Model 6280 holster in basketweave or plain. Must fit a Sig Sauer P220 .45 cal. Right or Left Hand.

COLOR: Black

SECURITY LEVEL: 2 (NO SUBSTITUTIONS)

AUTOMATIC HOLSTER**SPECIFICATION #36**

STYLE: Safariland Model 6280 holster in basketweave or plain. Must fit a Glock 22 or 23, 40 cal. Right or Left Hand.

COLOR: Black

SECURITY LEVEL: 2 (NO SUBSTITUTIONS)

UNIFORM CLIP POUCH WITH VELCRO**SPECIFICATION #37**

Black leather basketweave, double magazine holder with velcro closure must fit Sig Sauer magazines; Designed to carry vertical or horizontal. Don Hume Model D-407V. or equivalent.

UNIFORM CLIP POUCH WITH SNAPS**SPECIFICATION #38**

Same as specification #30 except with gold or silver snap closures. Don Hume Model D-407 or equivalent.

TROUSER BELT**SPECIFICATION #39**

Black leather basketweave, 1 ½ inches wide, lined on inside with Velcro.

TROUSER BELT W/BUCKLE**SPECIFICATION #40**

Black leather basketweave, 1½ inches wide.

TRAFFIC TICKET HOLDER**SPECIFICATION #41**

4 1/2" x 9 1/2" aluminum ticket form holder Saunders Manufacturing Co. Inc., Style "A" #AH-4295, or equivalent.

HANDCUFFS**SPECIFICATION #42**

The manufacturer or distributor shall among those, supply the following items of information to the user:

- a. Operating instruction
- b. Type of finish
- c. Weight
- d. Material of construction
- e. Certification of compliance with Standard NILECJ-STD-0307.00.

All handcuffs shall be permanently and legibly marked with manufacturer's name or trademark and serial number.

The handcuffs are to have a double locking mechanism on each handcuff.

The dimensions of each handcuff of each pair shall have a minimum opening of 50 millimeters (2.0 inches) for insertion of the wrist. The inside perimeter of the handcuff shall be a minimum of 200 millimeters (7.9 inches) when the ratchet is engaged at the first notch entering the locking mechanism. The inside perimeter of the handcuffs shall be a minimum of 165 millimeters (6.5 inches) when the ratchet is engaged as the last notch entering the locking mechanism. The maximum overall length of the pair of handcuffs shall be 240 millimeters (9.4 inches).

The mechanical strength of each pair of handcuffs shall withstand a tensile force of 2200 Newton (495 pounds-force) for a period of not less than thirty (30) seconds.

The handcuff check plates shall not separate or permanently distort when subjected to a torque of 23.0 Newton meters (240 pound-force inches).

WHISTLE**SPECIFICATION #43**

Acme Thunder #80 or its equivalent. Made of metal (nickel plated) with a 1/2" mouthpiece graduating to 5/8" at the sounding chamber, equipped with a 1/2" in diameter split ring at the rear.

UNIFORM TIE**SPECIFICATION #44**

REGULAR: To be made of Dacron polyester material, navy blue in color (to match color Specification #4 within + or - 1%. 3 1/2" wide at the widest point, overall length of 17 1/2", with 13 metal EZ clip fastener and buttonhole to secure tie to shirt. Any variation from this must be specified on bid.

X-LONG: To be same as above except extra long length.

SHORT: To be same as above except 2 7/8" wide at the widest point, overall length 12".

The bidder shall include all charges, including taxes, fees, shipping (if applicable)

Bid specifications can be obtained from our website:

www.cityofconway.org

City of Conway – Police Department
Bid Number: 2008-12
Annual Bid / Police Uniforms
Bid Opening Date: Friday, January 18th, 2008

Unsigned bids will be rejected:

Authorized Agent Bidding on this project:

Company Name

Company Representative Name

Representative's Signature

Address

Email Address

City

State

Zip

Telephone Number

Fax Number

Date

In submitting this bid, it is understood by the undersigned Bidder that the right is reserved by the City of Conway to reject any and all bids.

For additional information regarding this bid, please contact
Chelley Harvill at 501.450.6110.

City of Conway
TERMS AND CONDITIONS

Important – Read Carefully

By Submission of bid, bidder certifies that he has read all terms and conditions and that bid is submitted in accordance therewith.

1. Prices quoted will be considered to be net prices unless otherwise stated by the bidder. Cash discounts requiring payments in less than 30 days will not be considered in making awards.
2. Prices quoted shall be FOB Conway unless otherwise specifically stated on proposal. In either case, delivery charges must be prepaid.
3. All fees and taxes shall be included in prices quoted.
4. Bidder certifies that he will make delivery of items for which he bids within 10 days after receipt of award – unless otherwise specifically stated. Time of delivery in excess of 10 days may be considered a factor in making awards.
5. In case of default of contractor in making deliveries as per contract, the City may procure the articles or services from other sources and hold the contractor responsible for all excess costs occasioned thereby. Bidder's record as to satisfactory performance under previous contracts will be considered a factor in making awards and retention on bid lists.
6. The City reserves the right to reject any or all bids, in part or in whole and to waive information in bids received.
7. If not otherwise specified, bidder must furnish brand names with catalog number, if any, on items which are offered as "equal." In all such cases the burden of establishing equality is upon the bidder and failure to do so within a reasonable time may result in rejection. Alternative bids will not be considered unless no other type bid for the item is received.
8. In the case of equal or tie bids, preference will be given to Arkansas bidders. Other than as stated in the first sentence, awards on tie bids will be made at the discretion of the purchasing official. In such cases, "splitting" will be avoided and awards of previous contract(s) to one or more of the bidders will not be a factor.
9. In the event that bidder is unable to furnish all of an item, bids on portions thereof may be considered.
10. Final inspections and acceptance or rejection will be made after delivery. Items rejected because of non-conformance shall be removed and replaced immediately with those which meet specifications, all at the expense of the contractor. In the event that necessity requires the use of non-conforming items, payment therefore will be made at a proper reduction in price which shall be not greater than contractor's actual cost by purchase, fabrication, manufacture or other production method plus transportation paid to carriers. All costs in connection with testing items that do not meet specifications shall be paid by contractor.
11. Quality, time of performance, probability of performance, and location of bidder will be factors in awards of all contracts.
12. The City reserves the right to purchase any, all or none of the items listed, in combinations thereof that may be in the best interest of the City of Conway.
13. The City reserves the right to change any specifications, terms and/or conditions at any time, with adequate notice in writing to bid invitees of those changes, if any.
14. The City is qualified for "GSA" pricing schedules, if available and applicable.
15. The City reserves the right to waive any informalities or minor defects, but this shall not be construed to indicate waiver of any specification, term and/or condition unless in the best interest of the City in the judgment of the City.
16. **CONSTRUCTION/INSTALLATION:** Any construction work that is worth \$20,000 or more must comply with Arkansas Code Annotated § 22-9-204.
17. **PROHIBITED INTEREST CONDITION:** No official of the City authorized on behalf of the City to specify, plan, design, negotiate, make, accept or approve, or take part in specifying, planning, negotiating, making, accepting or approving any construction or material purchase contract or any subcontract in connection with any purchase made by the City of Conway shall become directly or indirectly interested personally in the purchase or any part thereof.
18. **EQUAL OPPORTUNITY IN EMPLOYMENT:** All qualified bidders will receive consideration without regard to race, color, religion, sex, age, disability or national origin.